



## Assembly Instructions

**VX-5 & VX-7**

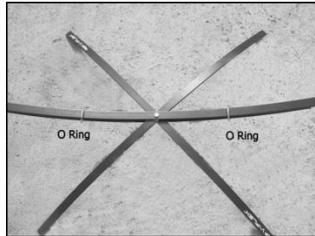
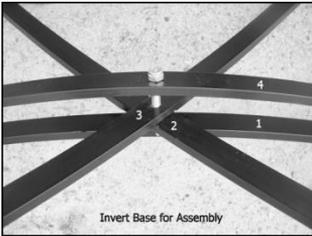
**PX-5 & PX-7**

**Watch the assembly video on line before assembling. It makes the assembly much easier!!**

### VX-5 & VX-7 Components:

- (VX-7 & PX-7 Model) 5 sections of the circle, 4 having white heat shrink on them and one being solid black.
- (VX-5 & PX-5 Model) 4 sections of the circle, each having white heat shrink on them.
- Base Assembly: 4 pieces numbered
- 2 pieces of white cable
- 1 piece of black cable with ring attached
- 1 black safety net with drawstring
- 8-12 nuts & bolts for bolting the frame together. (1"x 1/4")
- 1 nut and bolt for base assembly (5/16")
- 2 Washers (5/16")
- 1 double sand bags for stability 9 lbs.
- Visual Aid (V-Card) for Strike Zone Illustration

## Base Assembly



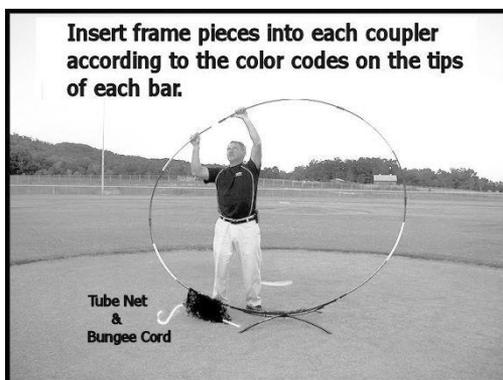
There are (4) parts to the base. Each is numbered and color coded. Place the 5/16" washer on the bolt that goes through the center of each piece. Invert the frame during the assembly so the bolt is facing upward. Take #1 and place #2, #3 and #4 onto the center bolt. Place the second washer over the bolt and loosely tighten the lock nut as shown. This will allow #4 to be turned parallel to #1 before tightening the lock nut completely.

**Turn part #4 parallel to part #1.** This is the hardest part of the assembly. Once the parts line up, slide the O-Rings over each end of the two parallel pieces to hold them in place while the nut is being tightened. There is substantial pressure between the two parts as the nut is being tightened.

Completely tighten lock nut. All pieces should be in their pre-notched grooves when finished with this phase. Also, there should be a substantial amount of tension between part #1 and part #4 when finished.

*The base must be assembled correctly for the product to function properly.* If your base doesn't look like this, call our support line for assistance or watch the assembly video on our website. Help Line: (865) 566-5425

## Frame Assembly



Complete the frame assembly by inserting the frame bars into each coupler according to the color codes on the tips of each bar. Insert the bungee cord through the tube net and place both over the frame before completing the basic frame assembly.

**Note:** The PX-5, VX-5 and the PX-7, VX-7 have the exact same base but vary in the number of frame pieces. All parts are color coded for easy assembly. Simply insert the pieces according to the corresponding colors.

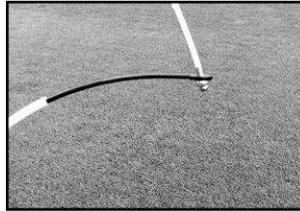
To complete the circle apply **downward pressure** at this time. This will allow the two remaining pieces to be joined together. All parts should be bolted together at each coupler with the 1/4" bolt and lock nuts before continuing.

## Tube Net Application

Once the circular frame is complete, pull the tube net with the white bungee cord around the circle. Insert the cut end of the bungee cord drawstring through the loop on the other end and pull to tighten. Cut the excess cord off and tie the two ends of the tube net together with the black tag lines on each end. Try to keep the seam rope on the outer edge of the frame for uniformity.

**This completes the assembly for the PX-Series products.**

## Cable and Ring Attachment (VX-5 and VX-7)



First, place the cable loop over any leg of the base. This will prevent the ring from freely swinging when hit by a ball. Second, insert the white cable into the ring. The pressed fitting should rest against the ring.

## Setting Ring Height



Third, insert the cable into the interlocking holes on the frame. Begin by going up into the first hole and then down through the other before placing the excess cable into the tubing. The **black** mark on each cable represents our suggested height of the ring during front toss training.

**\*Always place the tube side away from the batter to prevent damage to the tube.**



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Thank you for choosing V-Flex...