



VXB-4 Assembly

Watch the assembly video on line before assembling. It makes the assembly much easier!!

VXB-4 Components:

- 4 sections of the circle, 2 having white heat shrink on them and two being solid black.
- Leg assembly and extensions: 6 pieces
- Center hub 1
- 1 black safety tube net with white bungee cord
- 4 nuts and bolts for bolting the frame together. (1"x 1/4")
- Bolts/nuts for V-rods 6
- 1 nut and bolt for ring and hub attachment (5/16")
- 14 V-Rods for forming different V-Zones
- 6 rubber spacer for V-Rod attachment
- Visual Aid (V-Card) for Strike Zone Illustrations

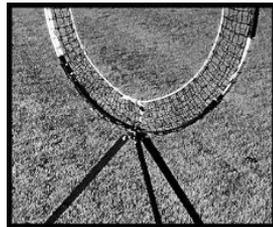
Frame Assembly



Assemble the circular frame (ring) first... Match the color coded ends and insert the pieces into the coupler. Bolt them together by using the 1/4" bolts and lock nuts provided. **Make sure the bungee cord is inside the tube net before sliding the tube net onto the frame. This must be done before the frame is completely assembled.**

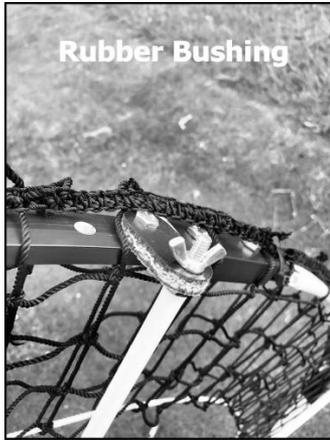


Once the circular frame is complete, pull the tube net with the white bungee cord around the circle. Insert the cut end of the bungee cord drawstring through the loop on the other end and pull to tighten. Cut the excess cord off and tie the two ends of the tube net together with the black tag lines on each end. Try to keep the seam rope on the outer edge of the frame for uniformity.



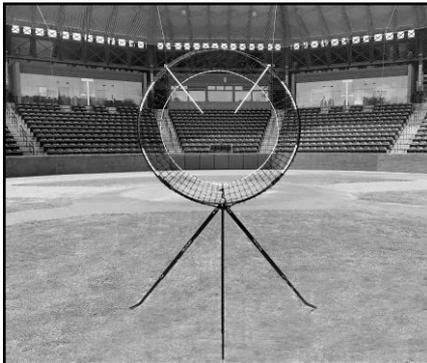
Hub to Ring Assembly

Next, attach the circular frame to the hub using the 5/16" bolt and lock nut. Once the hub is attached to the frame its time to bolt the legs to the hub with the 1/4"bolts and wing nuts. Simply follow the **color codes** associated with the aluminum tubes and extension bars.



Attach the rubber bushing using the ¼” nuts and bolts provided. The 12” V-Rods are recommend for conventional batting practice. **The rods should be on the side facing the pitcher.**

Use the ¼” bolts and wing nuts to set the legs at the desired height for the pitcher throwing batting practice. It is preferable to have the pitcher throw through the center of the circle.





V-FLEX™

Thank you for choosing V-Flex...